

# ST 3000 Smart Transmitter Series 100 Remote Diaphragm Seals Models

STR12D 0-10 to 0-400 inH<sub>2</sub>O STR13D 0-5 to 0-100 psid STR14G 0-5 to 0-500 psig STR17G 0-100 to 0-3000 psig STR14A 0-5 to 0-500 psia 0-25 to 0-1000 mbar 0-0.35 to 0-7 bar 0-0.35 to 0-35 bar 0-7 to 0-210 bar 0-0.35 to 0-35 bar 34-ST-03-64 2/08

# Specification and Model Selection Guide

### Introduction

In 1983, Honeywell introduced the first Smart Pressure Transmitter— the ST 3000®. In 1989, Honeywell launched the first all digital, bi-directional protocol for smart field devices. Today, its ST 3000 Series 100 Remote Seal Transmitters continue to bring proven "smart" technology to a wide spectrum of measurement applications. Typical applications include high accuracy level measurement in pressurized vessels in the chemical and hydrocarbon processing industries. A second application consists of accurate flow measurement for slurries and high viscosity fluids in the chemical industry. Honeywell remote seal transmitters demonstrate proven reliability in hundreds on installations in a wide variety of industries and applications with a wide variety of secondary fill fluids for corrosive or high temperature process fluids.

All ST 3000 transmitters can provide a 4-20 mA output, Honeywell Digitally Enhanced (DE) output, HART\* output, or FOUNDATION™ Fieldbus output. When digitally integrated with Honeywell's Process Knowledge System™, EXPERION PKS™, ST 3000 instruments provide a more accurate process variable as well as advanced diagnostics.

Honeywell's high-performance ST 3000 S100 transmitters lead the industry in:

- Accuracy
- Stability
- Reliability
- Rangeability
- Warranty

Includes Lifetime<sup>TM</sup> Transmitters:

- Total Accuracy = ±0.0375%
- Stability = ±0.01% per year
- Reliability = 470 years MTBF
- Rangeability = 400 to 1
- Lifetime Warranty = 15 years





**Figure 1**—Series 100 Remote Seal Pressure Transmitters feature proven piezoresistive sensors and advanced seal technology with standard weld connections.

The devices provide comprehensive self-diagnostics to help users maintain high uptime, meet regulatory requirements, and attain high quality standards. S100 transmitters are ideal for critical applications, such as custody transfer of natural gas and energy and material balances, where accuracy and stability are of the utmost importance.

"Our commitment to Honeywell field instruments is based on seamless integration with our Honeywell system and the enhanced fault detection that the Honeywell DE protocol offers. Honeywell instruments also offer us a better way of ensuring database integrity over simple analog instruments. In addition, Honeywell's high-quality support has enabled us to better implement solutions to some of our more difficult problems. We have used Honeywell differential pressure smart transmitters for the past eight years. Based on their accuracy and low failure rates, we are now targeting critical flow applications that require the robustness that these transmitters bring."

DCS Systems Engineer International Integrated Oil Company

### **Description of Diaphragm Seals**

Diaphragm seals are traditionally used when a standard pressure transmitter should not be exposed to the process pressure directly. Diaphragm seals typically protect the pressure transmitter from one or more damaging aspects of the process media. Consideration for using a diaphragm seal should be made in the following circumstances.

- High Process Temperature
- · Process Media is Viscous or Contains Suspended Solids
- Process Media is Subject to Solidifying
- Process Media is Corrosive
- Process Application Requires Sanitary Connections
- Process Application Subjects the Measuring Instrument to Hydrogen Permeation
- Tank Level Applications with Maintenance Intensive Wet Legs
- Tank Application with Density or Interface Measurements
- Measuring Instrument Requires Remote Mounting

The following diaphragm seals are standard from Honeywell (please call your local salesperson if you do not see the product you need for your application):

**Figure 2 - Flush Flange Seals** can be used with differential, gauge and absolute pressure transmitters and are available with 3" ANSI Class 150, ANSI Class 300 and DIN DN80-PN40 process connections. Flush flange seals can also be provided with Lowers. Lowers are essentially calibration rings, which allow flushing connections if needed – see Figure 31.



Figure 2

**Figure 3 - Flange Seal with Extended Diaphragm** can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" ANSI Class 150, ANSI Class 300, DIN DN80-PN40 and DIN DN100-PN40 process connections. 2", 4" and 6" extension lengths are available.



Figure 3

**Figure 4 - Pancake Seals** can be used with differential, gauge and absolute pressure transmitters and are available with 3" ANSI Class 150, 300 and 600 process connections.



Figure 4

**Figure 5 - Chemical Tee "Taylor" Wedge seals** can be used with differential pressure transmitters and are available with Taylor Wedge 5" O.D. process connection.



Figure 5

Description of Di	aphragm Seals
Figure 6 - Seals with Threaded Process Connections can be used with differential, gauge and absolute pressure transmitters and are available with ½", ¾" and 1" NPT Female process connections.	Figure 6
Figure 7 - Sanitary Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" Tri-Clover-Tri-Clamp process connections.	Figure 7
Figure 8 - Saddle Seals can be used with differential, gauge and absolute pressure transmitters and are available with 3" and 4" (6 bolt or 8 bolt designs) process connections.	Figure 8
Figure 9 - Calibration Rings are available with Flush Flange Seals and Pancake Seals. Flushing ports (1/4" or ½") are available with calibration rings.	Figure 9
Figure 10 - Stainless Steel Armor and PVC Coated Stainless Steel Armor Capillaries are available with Honeywell Remote Seal Solutions.	Figure 10
Figure 11 - 2" Stainless Steel Nipples are available for Close-Coupled remote seal solutions.	Figure 11

Figure 12 - Welded Meter Body for All-Welded Remote Seal Solution. The welded ST 3000 meter body is an important part of an All-Welded Remote Seal Solution, which is commonly used in Vacuum applications.



Figure 12

### **Description**

The ST 3000 transmitter can replace any 4 to 20 mA output transmitter in use today and operates over a standard two-wire system.

The measuring means is a piezoresistive sensor, which actually contains three sensors in one. It contains a differential pressure sensor, a temperature sensor, and a static pressure sensor.

Microprocessor-based electronics provide higher span-turndown ratio, improved temperature and pressure compensation, and improved accuracy.

The transmitter's meter body and electronics housing resist shock, vibration, corrosion, and moisture. The electronics housing contains a compartment for the single-board electronics, which is isolated from an integral junction box. The single-board electronics is replaceable and interchangeable with any other ST 3000 Series 100 or Series 900 model transmitter.

Like other Honeywell transmitters, the ST 3000 features two-way communication and configuration capability between the operator and the transmitter through several Honeywell field-rated portable configuration devices, including the Smart Field Communicator (SFC) and the Multiple Communication Configurator (MC ToolKit). While both are made for in-field use, the MC Toolkit also can be ordered for use in intrinsically safe environments.

The SCT 3000 Smartline<sup>®</sup> Configuration Toolkit provides an easy way to configure instruments using a personal computer. The toolkit enables configuration of devices before shipping or installation. The SCT 3000 can operate in the offline mode to configure an unlimited number of devices. The database can then be loaded down-line during commissioning.

### **Features**

- Choice of linear or square root output conformity is a simple configuration selection.
- Direct digital integration with Experion PKS and other control systems provides local measurement accuracy to the system level without adding typical A/D and D/A converter inaccuracies.
- Unique piezoresistive sensor automatically compensates input for temperature and static pressure. Added "smart" features include configuring lower and upper range values, simulating accurate analog output, and selecting preprogrammed engineering units for display.
- Smart transmitter capabilities with local or remote interfacing means significant manpower efficiency improvements in commissioning, start-up, and ongoing maintenance functions.

### **Specifications**

# **Operating Conditions – All Models**

Parameter	Reference Condition		Rated Co	Rated Condition		Operative Limits		Transportation and Storage	
	°C	°F	°C	°F	°C	°F	°C	°F	
Ambient Temperature *	25 ±1	77 ±2	l		_	_	-55 to 90	-67 to 194	
Humidity % RH	10 to 55		0 to	100	0 to 100		0 to	0 to 100	
Maximum Allowable Working Pressure (MAWP)	MAWP)  Bo ST	WP is minimum of Body Rating or Seal Rating (See Model Selection Guide for Seal WP)  Body MAWP  STR12D 2500 psig (172 bar) Bolted Process Heads Table I A  STR13D 2500 psig (172 bar) Bolted Process Heads Table I A  STR12D 1450 psig (100 bar) All Welded Process Heads Table I _  STR13D 1450 psig (100 bar) All Welded Process Heads Table I _  STR14G 500 psig (35 bar)  STR17G 3000psig (207 bar)				A A ble I C			
Vacuum Region - Minimum Pressure mmHg absolute Supply Voltage, Current, and Load Resistance	Atmospheri Voltage Ra Current Ra	STR14A 500 psia (35 bar).  heric (See Figure 15 for vacuum limitations.)  Range: 10.8 to 42.4 Vdc at terminals							

<sup>\*</sup> Ambient Temperature Limit is a function of Process Interface Temperature. (See Figure 13.)

# Performance Under Rated Conditions \* - Model STR12D (0-10 to 0-400 inH2O)

Parameter	Description
Upper Range Limit ** inH2O mbar	400 (39.2°F/4°C is standard reference temperature for inH <sub>2</sub> O range.) 1000
Minimum Span inH2O mbar	10 Note: Recommended minimum span in square root mode is 20 inH <sub>2</sub> O (50 mbar). 25
Turndown Ratio	40 to 1
Zero Elevation and Suppression	No limit except minimum span within ±100% URL.
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)     Accuracy includes residual error after averaging successive readings.     For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Analog Mode: $\pm 0.2\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (50 inH <sub>2</sub> O), accuracy equals: $\pm 0.1 + 0.1 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.1 + 0.1 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$ In Digital Mode: $\pm 0.175\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (50 inH <sub>2</sub> O), accuracy equals: $\pm 0.075 + 0.10 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.075 + 0.10 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$
Combined Zero and Span Temperature Effect per 28°C (50°F) ***	In Analog Mode: $\pm 1.2\%$ of span.  For URV below reference point (200 inH <sub>2</sub> O), effect equals: $\pm 0.2 + 1.0 \left(\frac{200 \text{ in H}_2\text{O}}{\text{span in H}_2\text{O}}\right) \text{or } \pm 0.2 + 1.0 \left(\frac{500 \text{ mbar}}{\text{span mbar}}\right) \text{ln } \% \text{ span}$ In Digital Mode: $\pm 1.175\%$ of span.  For URV below reference point (200 inH <sub>2</sub> O), effect equals: $\pm 0.175 + 1.0 \left(\frac{200 \text{ in H}_2\text{O}}{\text{span in H}_2\text{O}}\right) \text{or } \pm 0.175 + 1.0 \left(\frac{500 \text{ mbar}}{\text{span mbar}}\right) \text{ln } \% \text{ span}$

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

<sup>\*\*</sup> Transmitter URL limit or maximum seal pressure rating, whichever is lower.

<sup>\*\*\*</sup> Specification applies to transmitters with 2 seals only. Apply 1.5 times factor to temperature effect for capillary lengths greater than 10 feet.

### Performance Under Rated Conditions \* - Model STR13D (0-5 to 0-100 psid)

Parameter	Description
Upper Range Limit ** psid bar	100 7
Minimum Span psid bar	5 0.35
Turndown Ratio	20 to 1
Zero Elevation and Suppression	No limit except minimum span within –18% and +100% of URL. Specifications valid from –5% to 100% of URL.
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)  • Stated accuracy does not apply for models with 2.9 inch diameter remote seal diaphragms.  • Accuracy includes residual error after averaging successive readings.  • For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Analog Mode: $\pm 0.1\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (30 psi), accuracy equals: $\pm 0.05 + 0.05 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ of span}$ In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (30 psi), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ of span}$
Combined Zero and Span Temperature Effect per 28°C (50°F) ***	In Analog Mode: $\pm 0.33\%$ of span.  For URV below reference point (60 psi), effect equals: $\pm 0.05 + 0.2 \left(\frac{60 \text{ psi}}{\text{span psi}}\right) \text{or } \pm 0.05 + 0.28 \left(\frac{4 \text{ bar}}{\text{span bar}}\right) \text{ In } \% \text{ span}$ In Digital Mode: $\pm 0.305\%$ of span.  For URV below reference point (60 psi), effect equals: $\pm 0.025 + 0.25 \left(\frac{60 \text{ psi}}{\text{span psi}}\right) \text{or } \pm 0.025 + 0.28 \left(\frac{4 \text{ bar}}{\text{span bar}}\right) \text{ In } \% \text{ span}$

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

<sup>\*\*</sup> Transmitter URL limit or maximum seal pressure rating, whichever is lower.

<sup>\*\*\*</sup> Specification applies to transmitters with 2 seals only. Apply 1.5 times factor to temperature effect for capillary lengths greater than 10 feet.

Performance Under Rated Conditions \* - Model STR14G (0-5 to 0-500 psig)

Parameter	Description	
Upper Range Limit ** psig bar	500 35	
Minimum Span psig bar	5 0.35	
Turndown Ratio	100 to 1	
Zero Elevation and Suppression	No limit except minimum span from absolute zero to 100% of URL. Specifications valid over this range.	
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.1% of calibrated span or upper range value (URV), whichever is greater.  For URV below reference point (20 psi), accuracy equals:	
• Accuracy includes residual error after averaging successive readings. $ \pm 0.05 + 0.05 \left( \frac{20 \text{ psi}}{\text{span psi}} \right) \text{ or } \pm 0.05 + 0.05 \left( \frac{1.4 \text{ bar}}{\text{span bar}} \right) \text{ in } \% \text{ of span} $		
For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater.  For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left( \frac{20 \text{ psi}}{\text{span psi}} \right)$ or $\pm 0.025 + 0.05 \left( \frac{1.4 \text{ bar}}{\text{span bar}} \right)$ in % of span	

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

<sup>\*\*</sup> Transmitter URL limit or maximum seal pressure rating, whichever is lower.

### Performance Under Rated Conditions \* - Model STR17G (0-100 to 0-3000 psig)

Parameter	Description
Upper Range Limit ** psig bar	3000 210
Minimum Span psig bar	100 7
Turndown Ratio	30 to 1
Zero Elevation and Suppression	No limit except minimum span from absolute zero to 100% of URL. Specifications valid over this range.
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.15% of calibrated span or upper range value (URV), whichever is greater.  For URV below reference point (300 psi), accuracy equals:
Accuracy includes residual error after averaging successive readings.	$\pm 0.10 + 0.05 \left(\frac{300 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.10 + 0.05 \left(\frac{21 \text{ bar}}{\text{span bar}}\right) \text{ in % of span}$
For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Digital Mode: $\pm 0.125\%$ of calibrated span or upper range value (URV), whichever is greater.  For URV below reference point (300 psi), accuracy equals: $\pm 0.075 + 0.05 \left(\frac{300 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.075 + 0.05 \left(\frac{21 \text{ bar}}{\text{span bar}}\right)$ in % of span

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

<sup>\*\*</sup> Transmitter URL limit or maximum seal pressure rating, whichever is lower.

### Performance Under Rated Conditions \* - Model STR14A (0-5 to 0-500 psia)

Parameter	Description				
Upper Range Limit ** psia bar absolute	500 35				
Minimum Span psia bar absolute	5 0.35				
Turndown Ratio	100 to 1				
Zero Elevation and Suppression	No limit except minimum span from 0 to 100% URL.				
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)     Accuracy includes residual error after averaging successive readings.     For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Analog Mode: $\pm 0.1\%$ of calibrated span or upper range value (URV), whichever is greater. For URV below reference point (20 psi), accuracy equals: $\pm 0.05 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.05 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right)$ in % of span In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater. For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.025 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right)$ in % of span				

<sup>\*</sup> Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

### Performance Under Rated Conditions - General for all Models

Parameter	Description
Output (two-wire)	Analog 4 to 20 mA or digital communications DE mode. Options available for FOUNDATION Fieldbus and HART protocol.
Supply Voltage Effect	±0.005% of span per volt.
Damping Time Constant	Adjustable from 0 to 32 seconds digital damping.
RFI Protection (Standard)	Negligible (20 to 1000 MHz at 30 volts per meter).
CE Conformity (Europe)	89/336/EEC, Electromagnetic Compatibility (EMC) Directive.
NAMUR NE 43 Compliance Option	Transmitter failure information is generated when the measuring information is invalid or no longer present. Failure information is transmitted as a current signal but outside the normal 4-20 mA measurement signal level. Transmitter failure values are: $\leq$ 3.6 mA and $\geq$ 21.0 mA. The normal signal range is $\geq$ 3.8 mA and $\leq$ 20.5 mA.
SIL 2/3 Compliance	SIL certified to IEC 61508 for non-redundant use in SIL 2 related Safety Systems (single use) and for redundant (multiple) use in SIL 3 Safety Systems through TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 1998; IEC 61508-2: 2000; IEC61508-3: 1998.

<sup>\*\*</sup> Transmitter URL limit or maximum seal pressure rating, whichever is lower.

# **Physical and Approval Bodies**

Parameter	Description						
Process Interface	See Model Selection Guide for Material Options for desired seal type.						
Seal Barrier Diaphragm	316L Stainless Steel, Monel, Hastelloy C, Tantalum						
Seal Gasket Materials	Klinger C-4401 (non-asbestos) Grafoil Teflon Gylon 3510						
Mounting Bracket	Carbon Steel (Zinc-Chromate plated) or Stainless Steel.						
Fill Fluid (Meter Body)	Silicone (DC 200) S.G. @ 25°C = 0.94 CTFE (Chlorotrifluoroethylene) S.G. @ 25°C = 1.89						
Fill Fluid (Secondary)	Silicone (DC 200)       S.G. @ 25°C = 0.94         CTFE (Chlorotrifluoroethylene)       S.G. @ 25°C = 1.89         Silicone (DC 704)       S.G. @ 25°C = 1.07         NEOBEE M-20       S.G. @ 25°C = 0.90         Syltherm 800       S.G. @ 25°C = 0.93						
Electronic Housing	Epoxy-Polyester hybrid paint. Low copper-aluminum alloy. Meets NEMA 4X (watertight) and NEMA 7 (explosion proof). Stainless steel optional.						
Capillary Tubing	Armored Stainless Steel or PVC Coated Armored Stainless Steel.  Length: 5, 10, 15, 20, 25, and 35 feet (1.5, 3, 4.6, 6.1, 7.5, and 10.7 meters).  A 2 inch (51 millimeter) S.S. close-coupled nipple is also available. See Model Selection Guide. Refer to Figure 14 for guide to maximum capillary length vs. diaphragm diameter.						
Wiring	Accepts up to 16 AWG (1.5 mm diameter).						
Mounting	See Figure 17.						
Dimensions	Transmitter: See Figures 20a and 20b. Seal: See Figures 21 through 31.						
Net Weight	<b>Transmitter:</b> 15.4 pounds (7 Kg). Total weight is dependent on seal type and capillary length.						
Approval Bodies Factory Mutual	Explosion Proof: Approved as Explosion Proof for Class I, Division 1, Groups A, B, C, D locations,  Dust Ignition Proof: Approved as Dust Ignition Proof for Class II, III, Division 1,  Groups E, F, G locations,  Intrincically Safe: Approved as Intrinsically Safe for for Class I, II, III, Division 1,  Groups A, B, C, D, E, F, G locations.  Nonincendive: Approved as Nonincendive for Class I, Division 2, Groups A, B, C, D locations.						
CSA	Explosion Proof: Approved as Explosion Proof for Class I, Division 1, Groups B, C, D locations,  Dust Ignition Proof: Approved as Dust Ignition Proof for Class II, III, Division 1,  Groups E, F, G locations,  Intrincically Safe: Approved as Intrinsically Safe for Class I, II, III, Division 1, Groups A, B, C, D, E, F, G locations.						
Canadian Registration	All ST 3000 model designs, except SATG19L, STG99L, STG170 and STG180 have been registered in all provinces and territories in Canada and are marked CRN:0F8914.5c.						
Number (CRN)							
Number (CRN)  ATEX	CRN:0F8914.5c.  Intrinsically Safe, Zone 0/1: EEx ia IIC T4, T5, T6 Flameproof/Zone 1: EEx d IIC T5, T6 (enclosure IP 66/67) Non-Sparking, Zone 2: EEx nA, IIC T6 (enclosure IP 66/67) Multiple Markings: EEx ia IIC T4, T5, T6, Ex II 2 G: EEx d IIC T5, T6 Ex II 3 G: EEx nA, IIC T6 (Honeywell) (enclosure IP 66/67)						
, ,	CRN:0F8914.5c.  Intrinsically Safe, Zone 0/1: EEx ia IIC T4, T5, T6 Flameproof/Zone 1: EEx d IIC T5, T6 (enclosure IP 66/67) Non-Sparking, Zone 2: EEx nA, IIC T6 (enclosure IP 66/67) Multiple Markings: Ex II 1 G: EEx ia IIC T4, T5, T6, Ex II 2 G: EExd IIC T5, T6						

Parameter	Description
Pressure Equipment Directive (97/23/EC)	The ST 3000 pressure transmitters listed in this Specification have no pressurized internal volume or have a pressurized internal volume rated less than 1,000 bar (14,500 psig) and/or have a maximum volume of less than 0.1 liter. Therefore, these transmitters are either; not subject to the essential requirements of the directive 97/23/EC (PED, Annex 1) and shall not have the CE mark, or the manufacturer has the free choice of a module when the CE mark is required for pressures > 200 bar (2,900 psig).

**NOTE:** Pressure transmitters that are part of safety equipment for the protection of piping (systems) or vessel(s) from exceeding allowable pressure limits, (equipment with safety functions in accordance with Pressure Equipment Directive 97/23/EC article 1, 2.1.3), require separate examination.

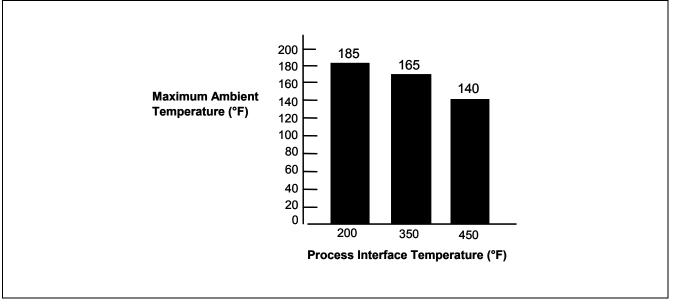


Figure 13—Ambient temperature and process interface chart.

#### Transmitter Minimum Span and Maximum Capillary Length

#### Minimum recommended span for STR12D and STR13D DP Transmitter with two Remote Seals

Diaphragm	n Capillary						Capillary Length
Size	5'	10'	15'	20'	30'	35'	maximum
2.4	200 iwc	-	-	-	-	-	5'
2.9	100 iwc	125 iwc	150 iwc	175 iwc	-	-	20'
3.5	16 iwc	20 iwc	24 iwc	28 iwc	36 iwc	40 iwc	35'
4.1	12 iwc	15 iwc	18 iwc	21 iwc	27 iwc	30 iwc	35'

#### Minimum recommended span for STR12D and STR13D DP Transmitter with one Remote Seal

Diaphragm	Direct	Direct Capillary						Capillary Length
Size	Mount	5'	10'	15'	20'	30'	35'	maximum
2.4	20 psig	30 psig	-	-	-	-	-	5'
2.9	10 psig	15 psig	20 psig	25 psig	30 psig	-	-	20'
3.5	50 iwc	80 iwc	100 iwc	120 iwc	140 iwc	180 iwc	200 iwc	35'
4.1	40 iwc	60 iwc	80 iwc	100 iwc	120 iwc	160 iwc	180 iwc	35'

#### Minimum recommended span for STR14G, STR14A, STR17G Transmitter with Remote Seal

Diaphragm	Direct		Capillary	•				Capillary Length
Size	Mount	5'	10'	15'	20'	30'	35'	maximum
2.0	25 psi	30 psi	40 psi	50 psi	-	-	-	15'
2.4	10 psi	15 psi	20 psi	25 psi	30 psi	40 psi	50 psi	35'
2.9	8 psi	9 psi	10 psi	11 psi	12 psi	14 psi	15 psi	35'
3.5	5 psi	5 psi	5 psi	5 psi	5 psi	7 psi	8 psi	35'
4.1	5 psi	5 psi	5 psi	5 psi	5 psi	7 psi	8 psi	35'

Minimum span is the higher of the value from the table above or the value defined under Performance Conditions for the range transmitter

Figure 14—Maximum capillary length and diaphragm size chart.

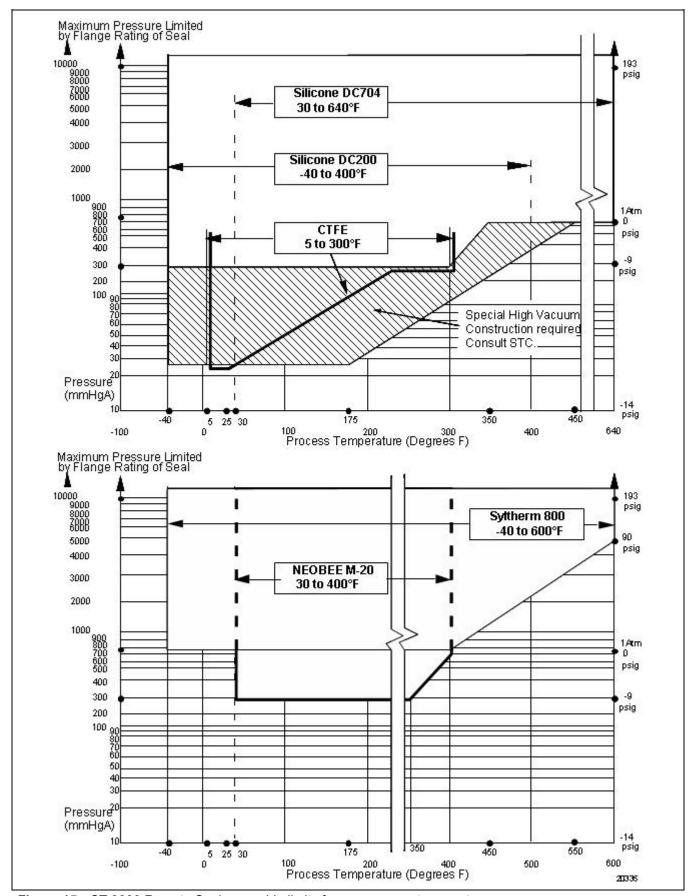
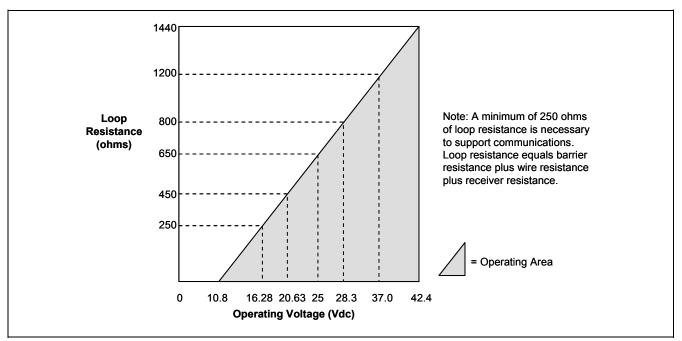


Figure 15—ST 3000 Remote Seals operable limits for pressure vs. temperature.



**Figure 16**—Supply voltage/loop resistance chart.

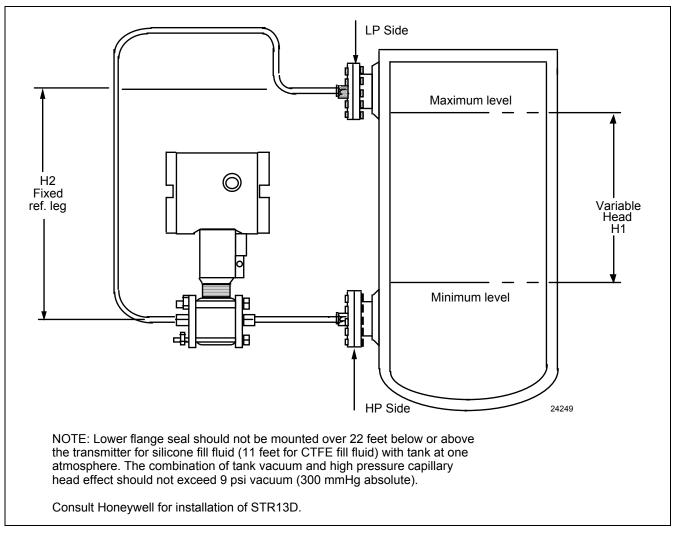


Figure 17—The ST 3000 transmitter with remote diaphragm seals shown mounted on a tank.

### **Application Data\***

Liquid Level: Closed Tank

Determine the minimum and maximum pressure differentials to be measured (Figure 18).

 $P_{Min} = (SG_p x a) - (SG_f x d)$ 

= LRV when HP at bottom of tank

= -URV when LP at bottom of tank

 $P_{Max} = (SG_p x b) - (SG_f x d)$ 

= URV when HP at bottom of tank

= -LRV when LP at bottom of tank

#### Where:

Minimum level at 4 mA Maximum level at 20 mA

a = distance between bottom tap and minimum level

b = distance between bottom tap and maximum level

d = distance between taps

SGf = Specific Gravity of capillary fill fluid (see page 11 for values)

SG<sub>p</sub> = Specific Gravity of process fluid

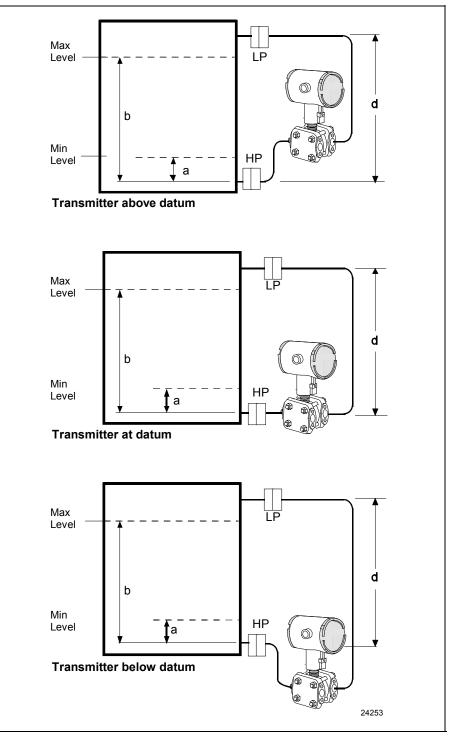


Figure 18—Closed tank liquid level measurement distances.

<sup>\*</sup> Contact STC-Phoenix concerning applications for model STR13D.

**Density or Interface\***Calculate the minimum and maximum pressure differentials to be measured.

 $P_{min} = (SG_{min} - SG_f) x (d);$ minimum density, 4mA output

 $P_{max} = (SG_{max} - SG_f) x (d);$ maximum density, 20mA output

### Where:

d = distance between the taps

SG<sub>max</sub> = maximum Specific Gravity

SG<sub>min</sub> = minimum Specific Gravity

> SGf = Specific Gravity of capillary fill fluid (see page 11 for values)

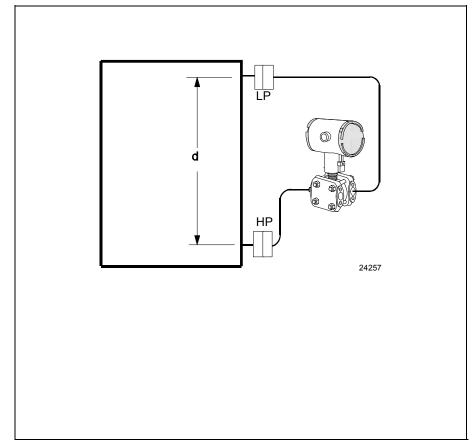


Figure 19—Density, direct acting instrument configuration.

<sup>\*</sup> Contact STC-Phoenix concerning applications for model STR13D.

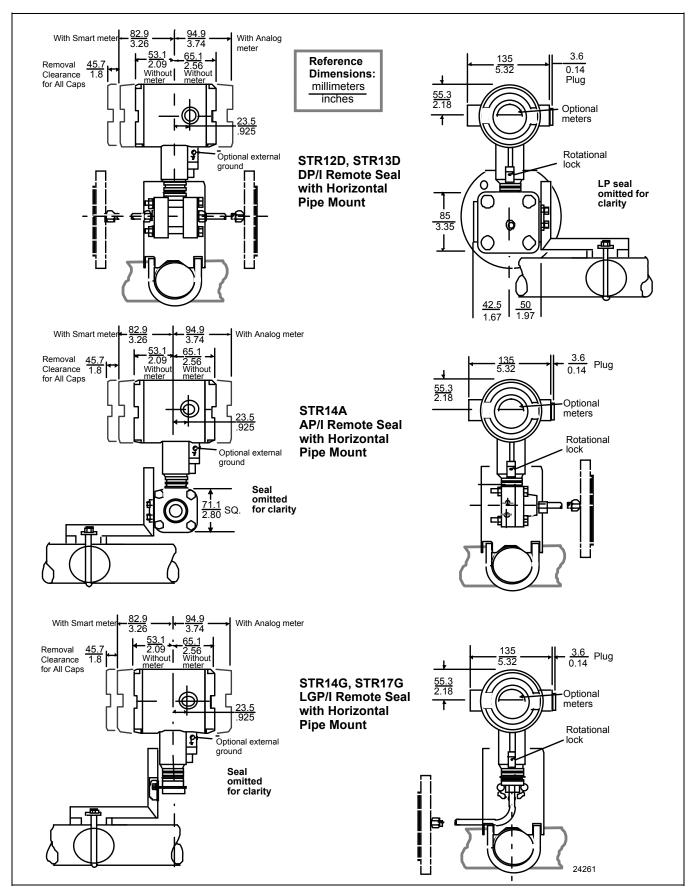


Figure 20a — Approximate horizontal mounting dimensions for Remote Seal Transmitter.

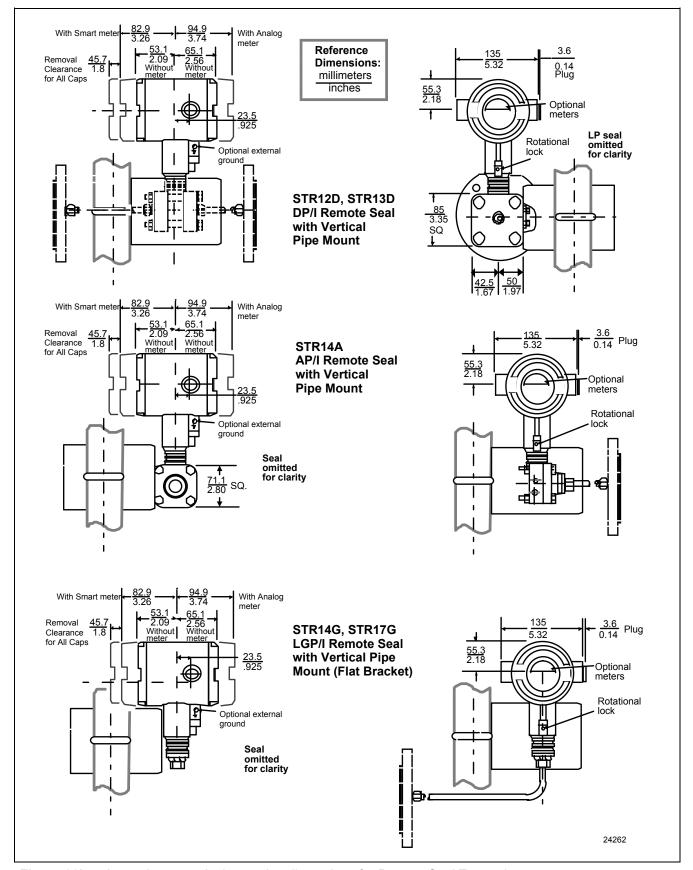


Figure 20b — Approximate vertical mounting dimensions for Remote Seal Transmitter.

#### **Options**

### **Mounting Bracket**

The angle mounting bracket is available in either zinc-plated carbon steel or stainless steel and is suitable for horizontal or vertical mounting on a two inch (50 millimeter) pipe, as well as wall mounting. An optional flat mounting bracket is also available in carbon steel for two inch (50 millimeter) pipe mounting.

# Indicating Meter (Options ME and SM)

Two integral meter options are available. An analog meter (option ME) is available with a 0 to 100% linear scale. The Smart Meter (option SM) provides an LCD display for both analog and digital output and can be configured to display pressure in pre-selected engineering units.

# HART® Protocol Compatibility (Options HC and H6)

Optional electronics modules for the ST 3000 provides HART Protocol compatibility in either HART 5.x or 6.x formats. Transmitters with a HART Option are compatible with any HART enabled system that provides 5.x or 6.x format support.

# FOUNDATION Fieldbus (Option FF)

Equips transmitter with FF protocol for use in 31.25 kbit/s FF networks. See document 34-ST-03-72 for additional information on ST 3000 Fieldbus transmitters.

# SIL2/SIL3 Certification (Option SL)

This ST 3000 product is available for use with safety systems. With the SL option, we are fully certified to SIL 2 capability for single transmitters and SIL 3 capability for multiple transmitter use through TÜV Nord Sys Tec GmbH & Co. KG. We are in compliance with the following SIL standards:

IEC 61508-1: 1998; IEC 61508-2: 2000; IEC 61508-3: 1998

# NAMUR NE43 Compliance (Option NE)

This option provides software the meets the NAMUR NE43 requirements for failsafe software. Transmitter failure information is generated when the measuring information is no longer valid. Transmitter failure values are:  $\leq 3.6$  mA and  $\geq 21.0$  mA. The normal ST 3000 ranges are  $\leq 3.8$  mA and  $\geq 20.5$  mA.

# Lightning Protection (Option LP)

A terminal block with circuitry that protects the transmitter from transient surges induced by nearby lightning strikes is available.

# Indicator Configuration (Option CI)

Provides custom configuration of Smart Meters

#### Tagging (Option TG)

Up to 30 characters can be added on the stainless steel nameplate mounted on the transmitter's electronics housing at no extra cost. Note that a separate nameplate on the meter body contains the serial number and body-related data. A stainless steel wired on tag with additional data of up to 4 lines of 28 characters is also available. The number of characters for tagging includes spaces.

# Transmitter Configuration (Option TC)

The factory can configure the transmitter linear/square root extraction, damping time, LRV, URV and mode (analog/digital) and enter an ID tag of up to eight characters and scratchpad information as specified.

# Custom Calibration and ID in Memory (Option CC)

The factory can calibrate any range within the scope of the transmitter's range and enter an ID tag of up to eight characters in the transmitter's memory.

### **Ordering Information**

Contact your nearest Honeywell sales office, or

In the U.S.:

Honeywell Industrial Automation & Control 16404 North Black Canyon Hwy. Phoenix, AZ 85053 1-800-288-7491

In Canada:

The Honeywell Centre 155 Gordon Baker Rd. North York, Ontario M2H 3N7 1-800-461-0013

In Latin America:

Honeywell Inc. 480 Sawgrass Corporate Parkway, Suite 200 Sunrise, FL 33325 (954) 845-2600

In Europe and Africa:

Honeywell S. A. Avenue du Bourget 1 1140 Brussels, Belgium

In Eastern Europe:

Honeywell Praha, s.r.o. Budejovicka 1 140 21 Prague 4, Czech Republic

In the Middle East:

Honeywell Middle East Ltd. Khalifa Street, Sheikh Faisal Building Abu Dhabi, U. A. E.

In Asia:

Honeywell Asia Pacific Inc. Honeywell Building, 17 Changi Business Park Central 1 Singapore 486073 Republic of Singapore

In the Pacific:

Honeywell Pty Ltd. 5 Thomas Holt Drive North Ryde NSW Australia 2113 (61 2) 9353 7000

In Japan:

Honeywell K.K. 14-6 Shibaura 1-chrome Minato-ku, Tokyo, Japan 105-0023

Or, visit Honeywell on the World Wide Web at: http://www.honeywell.com Specifications are subject to change without notice

### Model Selection Guide (34-ST-16-32)

Model Selection Guide 34-ST-16-32 Issue 39

### Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make one selection from each Table I and II using the column below the proper arrow.
- Select as many Table III options as desired (if no options or approvals are desired, specify 9X).
- A (●) denotes unrestricted availability. A letter denotes restricted availability.
- Restrictions follow Table IV.

Key Number	<u> </u>	II		III (Optional)	_	IV	
			-	,	+	XXXX	

#### **KEY NUMBER**

Description	Selection	Αv	ailab	ility
0-10" to 0-400" H <sub>2</sub> O/0-25 to 0-1,000 mbar	STR12D			
Body Rating*: 2,500 psi (172 bar) Compound Characterized	SIKIZD	\ \		
0-5 to 0-100 psi/0-0.34 to 0-7 bar	STR13D			
Body Rating*: 2,500 psi (172 bar)	STRISD	\		
0-5 to 0-500 psia/0-0.34 to 0-35 bar	STR14A			
Body Rating*: 500 psi (35 bar)	SINIA		$\forall$	
0-5 to 0-500 psi/0-0.34 bar to 0-35 bar	STR14G			
Body Rating*: 500 psi (35 bar)	311140			\
0-100 to 0-3,000 psi/0-7 bar to 210 bar	STR17G			
Body Rating*: 3,000 psi (210 bar)	SIKIIG			₩

<sup>\*</sup> Remote seal system pressure rating is body rating or seal rating, whichever is less.

**Important Note:** 

Base STR models no longer include a default communications option. All units now <u>require</u> the selection of a communication option from Table III (AN, DE, HC, H6 or FF).

TABLE I - METER BOD	Y	Selection			
Number of Seals	1 Remote Seal (High Side) 2 Remote Seals 1 Remote Seal (Low Side) Value Added Model (VAM unit)	1 2 3 5	• • 8	• 8	• 8
Fill Fluid	Silicone (DC 200)	_1_	•	•	•
(Meter body)	CTFE	_2_	q	q	q
Construction	Non-Wetted Adapter Head Material				
In-Line Gauge	316 SS Bonnet 316 SS Bonnet for Close-Couple	A D			• y
Dual Head DP	316 SS (bolt-on heads) 316 SS for Close-Couple 316 SS with all-welded meter body	A D C	• у 7		
Single Head Absolute	316 SS Adapter Head 316 SS Head for Close-Couple	A D		• y	







Dual Head DP



All welded

### **TABLE II - SEALS**

Specify 12 characters	TABLE II - SEAL					1				
Note: The first 3 characters are common to all seals										
Note: The first 3 characters are common to all seals. When selecting required seal, you must specify only the 9 selections within the required seal.  Secondary Fill  Secondary Fill  Silicone (DC 200)  CTFE 2	Specify 12 chara							14A		
When selecting required seal, you must specify only the 9 selections within the required seal.  No Fill Fluid Silicone (DC 200) CTFE 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3						12D & 13D ———			14G8	&17G
Only the 9 selections within the required seal.  No Fill Fluid Silicone (DC 200) CTFE 2							,			
No Fill Fluid   Silicone (DC 200)   1					/	Selection	I↓			
Secondary Fill   Silicone (DC 200)   CTFE   2	only the 9	selections					Ļ	Ļ	<u> </u>	
Secondary Fill   Silicone (DC 704)   Solicone (DC 704)   Solicon							3	3	3	
Secondary Fill   Silicone (DC 704)   Neobee(M20) **   4			Silic				•	•	•	
No Capillary No Nipple	Secondary Fill					2	•	•	•	
No Capillary, No Nipple	Occordary i iii					3	•	•	•	
No Capillary, No Nipple			Ne	obee(M20) **		4	•	•	•	
S feet			Syl	therm 800 ***		5	•	•	•	
S feet			No Ca	pillary, No Nip	ple	0	3	3	3	
10 feet							•	•	•	
15 feet				_		В	۱.		.	
20 feet										
Connection of Remote Seal to Meter Body				_	SS Armor		]	آ ا		
Capillary   Selection   Capillary   Selection   Selection   Capillary   Signature   Size   Selection   Capillary   Signature   Size   Capillary   Capillary   Signature   Capillary   Ca	1			-			•			
Capillary   Length   Select   10.7 m   Flange   Flange	Connection of	<b>.</b>		_		l –	<b>.</b>	•	•	
10 feet   15 f							•	•	•	
10 feet	Meter Body	Length		_		_G	•	•	•	
20 feet	,			3.0 m		_H	•	•	•	
25 feet   7.5 m   35 feet   10.7 m			15 feet	4.5 m	PVC Coated SS	_J	•	•	•	
25 feet   7.5 m   35 feet   10.7 m   M   M   0   0   0   0			20 feet	6.1 m	Armor	_K	•	•	•	
2			25 feet	7.5 m			•	•	•	
2			35 feet	10.7 m		M		•	•	
No Selection		2 inch long		close-coupled		2	z	z	z	
No Seal Attached to Core Transmitter	No Selection						-			
Diaphragm   Flange   Size   Rating *   Selection   Selection   Size   ANSI Class 150   AFC		d to Coro Tr	anomittor						-	
Non-Wetted Material   CS (Nickel Plated)   Connection   Side Seal   Calibration Rings   Calibration Ring	NO Seal Allache				_	000000000	3	<u> </u>	3	
ANSI Class 150			•			Selection				
Seal-Capillary   Connection   Seal-Capillary   Connection   Calibration Rings   Seal-Capillary   Calibration Rings		Diameter	Size			454				
DIN DN80-PN40							•	•	•	
Wetted Material   Wetted Material   Selection   316L SS   316 SS   AA   AC   AB   AC   AC   AC   AC   AC		3.5"	3"				•	•	•	
Wetted Material   Wetted Material   Seal   Wetted Material   Wetted Material   Seal   Seal				DIN E	N80-PN40	AFM	•	•	•	
Wetted Material	0			Diaphragm	Upper Insert	Selection				
Wetted Material				316L SS	316 SS	AA	•	•	•	
Hastelloy C   Hastelloy C   Monel   AE	8	l		Hastelloy C	316 SS		•	•	•	
Non-Wetted Material (upper)   Seal-Capillary Connection   Calibration Rings   None   Side Seal   Seal-Capillary   Side Seal-Capilla	0	Wetted	Material	Hastelloy C	Hastelloy C		•	•	•	
Seal         Tantalum         316 SS        AF	Flush Flanged			1	1				.	
Non-Wetted Material (upper)         CS (Nickel Plated)	0						۱	4	4	
(upper)       316 SS		Non Matt	ad Matariai			^^			$\dashv$	
Seal-Capillary Connection         Center Seal				,			<b>.</b>		•	
Connection         Side Seal							•	•	•	
Calibration Rings  None  316 SS  Hastelloy C  None  ———————————————————————————————————				Center Seal		1	•	•	•	
316 SS		Conn	ection	Side Seal		2	9	9	9	
316 SS Hastelloy C		Calibrati	on Rings			A	•	•	•	
Hastelloy CC _ 5   5   5							5	5	5	
			1							
Monel  D_   5   5   5					-				٦	
	1				Monel	D_	5	5	5	

Table II continued next page

TABLE II - SEAI	LS (continued)		STR12D & 13D ——		STI	R14A 14G	& 17G
	Flushing	None	0	•	•	•	
Flush Flanged	Connections	One 1/4" with plastic plug	Н	6	6	6	
Seal	and Plugs****	One 1/4" with metal plug	J	6	6	6	
	(Metal plug material	Two 1/4" with plastic plugs	M	6	6	6	
0	will be the same as	Two 1/4" with metal plugs	N	6	6	6	
	Cal. ring material if	One 1/2" with plastic plug	Р	6	6	6	
6	metal plug is chosen -	One 1/2" with metal plug	Q	6	6	6	
	SS Plug for CS Lower)	Two 1/2" with plastic plugs	R	6	6	6	
		Two 1/2" with metal plugs	S	6	6	6	
				Tab	le II	conti	nued be

- \* Standard facing 125-250 AARH RF (raised face) serrated surface finish.
- \*\* Limited vacuum availability.
- \*\*\* Minimum static pressure requirement. No vacuum allowed. See Specifications Figure 15.
- \*\*\*\* Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation
- a Tantalum Upper insert has Tantalum wetted parts and 316 SS or CS non-wetted parts

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

					STR12D & 13D	ı	ST I	R14A 14G & 17G
TABLE II - SEAL	₋S (continue	ed)			Selection			146 & 176
	Diaphragm Diameter	Flange Size	Flange Pressure Rating *	Const See Spec. Figure 34- ST-03-64	Construction - See Spec. Figure 34-ST-03-64			
		1"	ANSI 150	22	BCA	t	4	•
		'	ANSI 300	22	BCC	t	4	•
		1-1/2"	ANSI 150	22	BGA	t	4	•
	2.4"	1-1/2	ANSI 300	22	BGC	t	4	•
	2.7	2"	ANSI 150	22	BDA	t	4	•
		۷	ANSI 300	22	BDC	t	4	•
		3"	ANSI 150	22	BFA	t	4	•
		,	ANSI 300	22	BFC	t	4	•
		1/2"	ANSI 150	23	CAA	•	•	•
W co		1"	ANSI 150	23	CCA	•	•	•
		'	ANSI 300	23	CCC	•	•	•
Flush Flanged	2.9"	1-1/2"	ANSI 150	22	CGA	•	•	•
Seal with Lower		1-1/2	ANSI 300	22	CGC	•	•	•
		2"	ANSI 150	22	CDA	•	•	•
		۷	ANSI 300	22	CDC	•	•	•
		1/2"	ANSI 150	22	DAA	•	•	•
		1"	ANSI 150	23	DCA	•	•	•
		•	ANSI 300	23	DCC	•	•	•
		1-1/2"	ANSI 150	23	DGA	•	•	•
	4.1"	1-1/2	ANSI 300	23	DGC	•	•	•
		2"	ANSI 150	23	DDA	•	•	•
		۷	ANSI 300	22	DDC	•	•	•
		3"	ANSI 150	22	DFA	•	•	•
		3	ANSI 300	22	DFC	•	•	•

Table II continued next page

**Note:** Remote seal system pressure rating is body rating or seal rating, whichever is less.

<sup>\*</sup> Standard facing 125-250 AARH RF (raised face) serrated finish.

<sup>\*\*</sup> Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

STR14A

				STR12D & 13D -		. İ.	14G &	ւ 17G
TABLE II - SEAL	_S (continued)							
		Diaphragm	Lower	Selection	\	↓	<b>V</b>	
		316L SS	316 SS	BA	•	•	•	
		Hastelloy C	316 SS	BB	•	•	•	
	Wetted Material	Hastelloy C	Hastelloy C	BC	•	•	•	
	vveileu ivialeriai	Monel	Monel	BE	•	•	•	
		Tantalum	316 SS	BF	1	1	1	
		Tantalum	Hastelloy C	BG	1	1	1	
		Tantalum	Tantalum Clad	BH	10	10	10	
200	Non-Wetted Material	Upper	Upper Insert	Selection				
	(upper, upper insert)	316 SS	316 SS	44	•	•	•	
(A)	(upper, upper insert)	Carbon Steel	316 SS	5	•	•	•	
	Bolts***	No Se	election	0	•	•	•	
Flush Flanged	Flushing	N	one	0	•	•	•	
Seal with Lower	Connections	One 1/4" with plastic plug		H_	•	•	•	
	and Plugs**	One 1/4" wi	th metal plug	J _	•	•	•	
	(Metal plug material	Two 1/4" with	h plastic plugs	M_	•	•	•	
	will be the same as	Two 1/4" wit	th metal plugs	N_	•	•	•	
	Lower material, if		th plastic plug	P_	•	•	•	
	metal plug is chosen -	One 1/2" wi	th metal plug	Q_	•	•	•	
	(SS Plug for CS Lower		h plastic plugs	R_	•	•	•	
	and Tantalum Clad)		th metal plugs	S_	•	•	•	
		Klinger C-4401	K	С	C	С		
		(non-asbestos)		'`	ľ		Ĭ	
	Gasket	Grafoil		G	•	•	•	
		Teflon		T	С	С	С	
		Gylon 3510		L	d	d	d	

\* Standard facing 125-250 AARH RF (raised face) serrated finish.

Table II continued below

STR14A

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

TABLE II - SEAL	₋S (continu	ed)			STR12D &	13D <sup>—</sup>	7		14G	& 17G
	Diaphragm Diameter	Flange Size	Flange Pres	sure Rating *	Selection		$\downarrow$			
	2.8"	3" (2.8" OD extension)	ANSI C	lass 150 lass 300 80-PN40	EFA EFC EFM		•	• • •	•	
	3.5"	4" (3.70" OD extension	ANSI Class 150 ANSI Class 300 DIN DN100-PN40		FGA FGC FGP		• • •	•	•	
Flange Seal with Extended Diaphragm	Wetted	Wetted Material		Ext. Tube 316 SS 316 SS Hastelloy C	SelectionEAEBEC		• • •	• • •	•	
	Material	Vetted (flange) olts	316	el Plated) S SS election	7 80		•	•	•	
	Extension Length		2" 4" 6"		2	! _ ! ! !	•	•	•	
No Selection	No Se	lection	No Se	election		0	•	•	•	]

Table II continued next page

<sup>\*\*</sup> Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

<sup>\*\*\*</sup> Bolt material will be same as Upper Material. However, if Table III bolt/nut option is chosen, seal bolt material will be the same.

TABLE II - SEA	LS (continue	ed)			STR12D & 13D	$\neg$		14G	& 17G
	Diaphragm Diameter	Flange Size	_	ssure Rating Customer Flange	Selection				
	3.5"	3"	ANSI Class	150/300/600	GFA	•	•	•	
			Diaphragm	Body					
			316L SS	316 SS	GA	•	•	•	
	Wetted	Material	Hastelloy C	316 SS	GB	•	•	•	
	vveileu	ivialeriai	Hastelloy C	Hastelloy C	GC	•	•	•	
			Monel	Monel	GE	•	•	•	
			Tantalum	Tantalum <sup>a</sup>	GG	1	1	1	
	Non-Wette	ed Material	No Selection		0	•	•	•	
	Во	olts	No Selection		0	•	•	•	
	Calibration	on Rings	No	one	A_	•	•	•	
			316 SS		B_	5	5	5	
Pancake Seal			Hastelloy C		C_	5	5	5	
	•		Monel		D_	5	5	5	
	Flushing		No	one	0	•	•	•	
	Connection	S	One 1/4" wit	h plastic plug	Н	6	6	6	
	and Plugs**	**	One 1/4" wi	th metal plug	J	6	6	6	
	(Metal plug n	naterial	Two 1/4" with	n plastic plugs	M	6	6	6	
	will be the sa	ime as	Two 1/4" wit	h metal plugs	N	6	6	6	
	Cal. Ring ma	iterial, if	One 1/2" wit	h plastic plug	P	6	6	6	
	metal plug is	chosen -	One 1/2" wi	th metal plug	Q	6	6	6	
	SS Plug for CS Lower)		Two 1/2" with	n plastic plugs	R	6	6	6	
			Two 1/2" wit	h metal plugs	S	6	6	6	
	•		•			Tab	le II	conti	nued bel

- Standard facing 125-250 AARH RF (raised face) serrated finish.
- Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation
- a Tantalum Body has Tantalum wetted parts and 316 SS non-wetted parts

**Note:** Remote seal system pressure rating is body rating or seal rating, whichever is less.

							STI	R14A	
					STR12D & 13D —	$\neg$		14G	& 17G
TABLE II - SEAL	S (continu	ed)							
	Diaphragm Diameter	Flange Size	Flange Pres	sure Rating *	Selection	<b>↓</b>		↓	
Chemical Tee "Taylor" Wedge	3.5"	Taylor Wedge 5" O.D.	750	) psi	HM0	v			
			Diaphragm	Body	Selection				
	\\/ a 44 a al	Material	316L SS	316 SS	HA	•			
	vveileu	iviateriai	Hastelloy C	316 SS	HB	•			
4			Hastelloy C	Hastelloy C	HC	•			
	Non-Wette	ed Material	No Se	election	0	•			
	Вс	olts	No Se	election	0	•			
	Sty	les	No Se	election	0	•			
	No Se	lection	No Se	election	0	•			

Table II continued next page

STR14A

TABLE II - SEA	LS (continue	·						STI	R14A	ì
	Diaphragm	Threade	ed Process	Pressure	Rating	STR12D & 13D —			14G	& 17G
	Diameter		ction Size Female)	CS Bolts	304 SS Bolts	Selection				
		1/2	" NPT		1250	JJG	t	4	•	
	2.4"	_	" NPT	2500 psi	psi	JKG	t	4	•	
			NPT		p -	JLG	t	4	•	
			" NPT		1250	KJG	•	•	•	
	2.9"	_	" NPT	2500 psi	psi	KKG	•	•	•	
			NPT			KLG	•	•	•	
	4.1"		" NPT " NPT	1500 poi	750 noi	LJG	•	•	•	
	4.1		NPT	1500 psi	750 psi	LKG LLG	•	•	•	
		ı	Diaphragm	Low	er	Selection	٠	•	•	
			316L SS	Carbon	-	JA		•	•	
0 0			316L SS	316	SS	JB	•	•	•	
<b>(2)</b>	10/ - 441 0 4	Matarial	Hastelloy C	316	SS	JC	•	•	•	
	vvetted	Material	Hastelloy C	Hastel	loy C	JD	•	•	•	
9 5 9			Monel	Mor	nel	JE	•	•	•	
Seal with			Tantalum	316	SS	JF	1	1	1	
Threaded			Tantalum	Hastel		JG	1	1	1	
Process		Non-Wetted Material		lickel Plate	,	A	•	•	•	
Connection	(up	per)	Stainless Steel		C	W	W	w		
	Bolts*			rbon Steel		C	1	1	1	
	Florabin a			304 SS None		D	•	•	•	
	Flushing Connection		One 1/4"	with plastic	nlua	0	•	•	•	
	and Plugs*			with metal		H_	•	•		
	(Metal plug n			with plastic	. •	J M_	١.	•		
	will be the sa			with metal	. •	N_		•		
	Lower mater			with plastic		P_	11	11	11	
	metal plug is			with metal		Q_	11	11	11	
	(SS Plug for	CS Lower	Two 1/2" v	with plastic	plugs	R_	11	11	11	
	and Tantalur	n Clad)	Two 1/2"	with metal	plugs	S_	11	11	11	
			Klinger C-44			К	С	С	С	
			(non-asbe	estos)		<sup>K</sup>	١	٦		ĺ
	Gas	sket	Grafoil			G	•	•	•	
			Teflon			Т	С	С	С	ĺ
			Gylon 3510	Gylon 3510		L	d	d	d	j

Table II continued next page

If Table III Bolt/Nut option is chosen, Seal bolts will ship as same material, and MAWP may change.

Plastic Plugs are TEMPORARY ONLY to protect threads and MUST be REMOVED before installation

TABLE II - SEALS (continued)	TABLE	II - SEALS	(continued)
------------------------------	-------	------------	-------------

							STI	R14 <i>A</i>	
TABLE II - SEAL	S (continue	od)			STR12D & 13D —			146	& 17G
TABLE II - SEAL	Diaphragm	Flange				1	ıl	ıl	I
	Diameter	Size	Pressu	re Rating	Selection	\	<b>V</b>	\ \	
	1.9"	2"			MD0			•	
	2.4"	2-1/2"		np rating or 600	NE0	t		•	
A man	2.9"	3"	psi, which	ever is less	PF0	•	•	•	
	4.1"	4"			QG0	•	•	•	
	Wetted	Matarial	Diaphragm	Body	Selection				Ī
Sanitary Seal	vveileu	Materiai	316L SS	316 SS	NA	•	•	•	
Samary Sear	Non-Wette	ed Material	No Se	election	0	•	•	•	
	Во	lts	No Se	election	0	•	•	•	1
	Sty	les	Tri-Clove	r Tri-Clamp	8 _	•	•	•	
	Gas	sket	No Se	election	0	•	•	•	1
	Diaphragm	Size and	Seal Pressi	ure Rating * *					
	Diameter	Bolt Pattern	C.S. Bolts	304 SS Bolts	Selection				
	2.4"	for 3" Pipe			RFK	t	4	•	
	<b>8-Bolt</b> Design	≥ 4" pipe	1500 psi	1500 psi	RGK	t	4	•	<u> </u>
	2.4"	for 3" Pipe	4050	4050	RPK	t	4	•	
	<b>6-Bolt</b> Design	≥ 4" pipe	1250 psi	1250 psi	RQK	t	4	•	
			Diaphragm	Lower Housing	Selection				İ
			316L SS	Carbon Steel	RA	•	•	•	
			316L SS	316 SS	RB	•	•	•	
	Wetted	Material	Hastelloy C	316 SS	RC	•	•	•	
Saddle Seal			Hastelloy C	Hastelloy C	RD	•	•	•	
Saudie Seai			316L SS	N/A-Body Only	SB	•	•	•	
			Hastelloy C	N/A-Body Only	SC	•	•	•	
			Body	Bolts *, ***	Selection				I
	Non-Wette	ed Material	Carbon Steel	Carbon Steel	B	1	1	1	
			316 SS	304 SS	C	•	•	•	1
	Во			election	0	•	•	•	1
	Sty	les		election	0_	•	•	•	1
			Klinger C-4401		K	•	•	•	
	Gasket		(non-asbestos) Grafoil		G	•	•	•	

STR14A

Note: All sanitary seals have dairy grade 3A approval.

Note: Remote seal system pressure rating is body rating or seal rating, whichever is less.

Teflon Gylon 3510

<sup>\*</sup> If a Table III Bolt/Nut option is chosen, Seal bolts will ship as same material, and MAWP may change.

TABLE III - OPTIONS	STR12D & 13D	;   [	STR	14A 14G	& 17G
Communication Options (Must choose a communications option)			•	Ť	
Analog only (can be configured using appropriate Honeywell DE tool)	AN	•	•	•	1
DE Protocol communications	DE	•	•	•	
HART 5.x Protocol compatible electronics	HC	е	е	е	b
HART 6.x Protocol compatible electronics	H6	e	e	e	1
FOUNDATION Fieldbus Communications	FF	r	r	r	
Indicating Meter Options					
Analog Meter (0-100 Even 0-10 Square Root)	ME	•	•	•	
Smart Meter	SM	•	•	•	_[
Custom Configuration of Smart Meter	CI	f	f	f [	
Local Zero & Span	ZS	m		m	b
Local Zero	LZ	X		X	՝
Transmitter Housing & Electronics Options					
NAMUR Failsafe Software	NE	15	15	15	
SIL 2 - TÜV Certified transmitter (requires HC or H6 <u>and</u> WP options)	SL	14	14	14	
Lightning Protection	LP	•	•	•	
Custom Calibration and I.D. in Memory	CC	•	•	•	
Transmitter Configuration - (non-Fieldbus)	TC	15	15	15	
Transmitter Configuration - (Fieldbus)	FC	21	21	21	
Write Protection (Delivered in the "enabled" position)	WP	•	•	•	b
Write Protection (Delivered in the "disabled" position)	WX	•	•	•	_ĭ
316 SS Electronics Housing - with M20 Conduit Connections	SH	n	n	n	
1/2" NPT to M20 316 SS Conduit Adapter (BASEEFA EEx d IIC)	A1	n	n	n	Į
1/2" NPT to 3/4" NPT 316 SS Conduit Adapter	A2	u	u	u	b
Stainless Steel Housing with M20 to 1/2" NPT 316 SS Conduit	A3	i	il	i l	
Adapter (use for FM and CSA Approvals)		-	-	·	_
Stainless Steel Customer Wired-On Tag	TG	•	•	•	b
(4 lines, 28 characters per line, customer supplied information)					_[
Stainless Steel Customer Wired-On Tag (blank)	TB	•	•	•	_
End Cap Live Circuit Warning Label in Spanish (only with ATEX 3D)	SP	а	а	а	Ļ
End Cap Live Circuit Warning Label in Portuguese (only with ATEX 3D)	PG 	а	а	а	b
End Cap Live Circuit Warning Label in Italian (only with ATEX 3D)	TL	а	а	а	
End Cap Live Circuit Warning Label in German (only with ATEX 3D)	GE	а	а	а	
Meter Body Options (Seal bolt material depends on Transmitter bolt material)	OD				_
A286 SS (NACE) Bolts and 304 SS (NACE) Nuts for Heads	CR	•	•		Ĺ
316 SS Bolts and 316 SS Nuts for Process Heads B7M Bolts and Nuts for Process Heads	SS	•			ı
Remote Seal Options	B7	•			
Gold Plated Seal Diaphragm (1 Seal)	G1	-	-	-	_
Gold Plated Seal Diaphragm (1 Seal)  Gold Plated Seal Diaphragm (2 Seals)	G2	j	j	J	
Teflon Coated Seal Diaphragm (1 Seal) - only for anti-sticking	N1	J	j	j	l b
Teflon Coated Seal Diaphragms(2 Seals) - only for anti-sticking	N2	,	۱,	۱ '	ĭ
Transmitter Mounting Brackets Options	INZ				
Mounting Bracket - Carbon Steel	MB	•	•	•	
Mounting Bracket - 304 SS	SB	•	•	•	b
Flat Mounting Bracket	FB	•		•	Ĩ
Services/Certificates Options	. =				_
Users Manual Paper Copy (Standard, HC/H6 or FF ships accordingly)	UM	•	•	•	
Clean Transmitter for Oxygen or Chlorine Service with Certificate	0X	h	h	h	
Over-Pressure Leak Test with F3392 Certificate	TP	•	•	•	
Calibration Test Report and Certificate of Conformance (F3399)	F1	•	•	•	٦
Certificate of Conformance (F3391)	F3	•	•	•	b
Certificate of Origin (F0195)	F5	•	•	• [	_
FMEDA Certificate (SIL 1) (FC33321)	F6	•	•	•	$\neg_{b}$
SIL Certificate (SIL 2/3) (FC33337)	FE	22	22	22	`
NACE Certificate (Process-Wetted & Non-Process Wetted) (FC33339)	F7	•	•	•	7
NACE Certificate (Process-Wetted only) (FC33338)	FG	0	0	•	b
NACE Certificate (F0198) for all welded meter bodies only	F8	16			
Marine Type Approvals (DNV, ABS, BV, KR & LR)	MT	2	2	2	

**Warranty Options** 

**TABLE III - OPTIONS (continued)** 

Additional Warranty - 1 year Additional Warranty - 2 years Additional Warranty - 3 years

Additional Warranty - 4 years

STR12D & 13D —	$\Box$	STF	R14A 14G ↓	\ & 17G
W1	•	•	•	
W2	•	•	•	
W3	•	•	•	b
W4	•	•	•	

Approval Body	Approval Type	Location or Classification	Selection				
No hazardou	us location approvals	-	9X	•	•	•	
	Explosion Proof	Class I, Div. 1, Groups A,B,C,D					
Cootem.	Dust Ignition Proof	Class II, III Div. 1, Groups E,F,G					
Factory Mutual	Non-Incendive	Class I, Div. 2, Groups A,B,C,D	1C	•	•	•	
Muluai	Intrinsically Safe	Class I, II, III, Div. 1, Groups A,B,C,D,E,F,G					
	Explosion Proof	Class I, Div. 1, Groups B,C,D					
004	Dust Ignition Proof	Class II, III, Div. 1, Groups E,F,G	2J				
CSA	Intrinsically Safe	Class I, II, III, Div. 1, Groups A,B,C,D,E,F,G	2J	•	•	•	
SA	Intrinsically Safe	Ex ia IIC T4	40				1
(Australia)	Non-Sparking	Ex n IIC T6 (T4 with SM option)	4G	•	<b>  •</b>	•	
	Intrinsically Safe, Zone 0/1	<b>(                                    </b>	3S	•	•	•	
	Flameproof, Zone 1	Ex d IIC T5, T6, Enclosure IP 66/67	3D	•	•	•	
ATEX*	Non-Sparking, Zone 2	(Ex) II 3 G EEx nA, IIC T6 (Honeywell). Enclosure IP 66/67	3N	•	•	•	
	Multiple Marking**	Ex II 1 G EEx ia IIC T4, T5, T6					
	Int. Safe, Zone 0/1, or	Ex II 2 G EEx d IIC T5, T6	3H	١.	١.	١.	
	Flameproof, Zone 1, or Ex II 3 G EEx nA, IIC T6 (Honeywell)		ЗΠ	•	•	•	
	Non-Sparking, Zone 2	Enclosure IP 66/67			L		
INMETRO (Brazil)	Flameproof, Zone 1	Ex d IIC T5	6D	•	•	•	

<sup>\*</sup>See ATEX installation requirements in the ST 3000 User's Manual

### **TABLE IV**

Factory Identification	XXXX	•	•	•

<sup>\*\*</sup>The user must determine the type of protection required for installation of the equipment. The user shall then check the box  $[\ensuremath{\sqrt{}}]$  adjacent to the type of protection used on the equipment certification nameplate. Once a type of protection has been checked on the nameplate, subsequently the equipment shall not be reinstalled using any of the other certification types.

### **RESTRICTIONS**

Restriction		Available Only With		Not Available With
Letter	Table	Selection	Table	Selection
а	III	3D or 3H		
b	•	Select only one	option from this	
С			II	BF, BG, JF, JG,
d	II	BF, BG, BH, JF, JG,		
е			III	4G
f	III	SM		
h	I, II	_22		
i	III	1C or 2J		
j			II	AF BF BH GG JF JG
m			Ш	ME, FF
n			III	1C, 2J
0	Ш	CR		
q	II	0 , 2 , 4		
r			III	TC, ME, 4G, 3S
s		Must be specifie	d with Model S	
t			1&11	2 B , 2 C , 2 D , 2 E , 2 F , 2 H , 2 J , 2 K , 2 L , 2 M

cont'd

### **RESTRICTIONS** (continued)

Restriction		Available Only With		Not Available With
Letter	Table	Selection	Table	Selection
u	III	1C, 2J		
V	I	2		
w			II	JA
Х	III	FF, SM		
			l	2 MB, SB, FB
у			111	MB, SB, FB
	II	2		
z	l	D		
1			III	F7
2			III	FB
3	ı	5		
		See Figure 23 in Specification		
		_ A ,		
4	II	_ <sup>G</sup> ,		
		_A, _G, _B,		
		_H,		
_		_2,		
5			II	0
6			II	A_
7			I	13
,			III	CR
			III	CC, G1, G2, N1, N2, OX, TP, MT, TC,
8			'''	FC, F1,
9	II	AA2		
	"	AB2		
10	II	0_	11	Т
			III	F7
				JJG
				JKG
11			II	JLG
				CAA
				CCA
				ccc
14	III	HC or H6 <u>and</u> WP	III	FF, 00
15			III	FF
16	I	C		
21	III	FF		
22	III	SL		

Note: See ST-83 for Published Specials with pricing.

See ST-89 and User's Manual for part numbers.

See COMS Order Entry Information including TC, manuals, certificates, drawings and SPINS.

See ST-OD-1 for tagging, ID, Transmitter Configuration (TC) and calibration including factory default values.

To request a quote for a non-published "special", fax RFQ w/ Application Data Sht (34-ST-18-01) to Mktg. Applications.

See Specification 34-ST-03-64 for Seal dimensions.

# **Dimensions and Drawings**

		Non-	Wetted I	Materials	Construction	Dime			
Туре	Size	Wetted			Construction	3.5" Dia			
1 '		Material	Diaphragm	Upper Insert   See Figure   Dia.		Diaphragm Upper Insert See Figur		A A	(in.)
		CS	All	All	21a	7.50	1.08		
			316L SS	N/A	21b		0.94		
	3" 150		Hast C	SS	21b		0.94		
		SS	Hast C	Hast C	21a	7.50	1.08		
			Monel	Monel	21a		1.08		
			Tantalum	Tantalum	21a		1.08		
		CS	All	All	21a	8.25	1.26		
			316L SS	N/A	21b		1.12		
	3" 300		Hast C	SS	21b		1.12		
			SS	Hast C	Hast C	21a	8.25	1.26	
Flush			Monel	Monel	21a		1.26		
Flanged			Tantalum	Tantalum	21a		1.26		
Seal		CS	All	All	21a	8.25	1.50		
			316L SS	N/A	21b		1.50		
	3" 600		Hast C	SS	21b		1.50		
		SS	Hast C	Hast C	21a	8.25	1.50		
			Monel	Monel	21a		1.50		
			Tantalum	Tantalum	21a		1.50		
		CS	All	All	21a	7.87	1.02		
	DNIGO		316L SS	N/A	21b		0.94		
	DN80- PN40		Hast C	SS	21b		0.94		
	PIN4U	SS	Hast C	Hast C	21a	7.87	1.02		
			Monel	Monel	21a		1.02		
			Tantalum	Tantalum	21a		1.02		

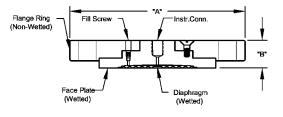


Figure 21a. Flush Flanged Seal

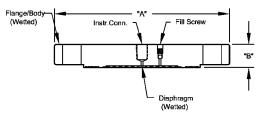


Figure 21b. Flush Flanged Seal

Туре	s	ize	Dim.	2.4" Diaph. Dia. (in.)	2.9" Diaph. Dia. (in.)	4.1" Diaph. Dia. (in.)									
		1/2"	A B0 B1 B2	□ 3.50 □ 1.72 □ 1.72 □ 2.22	□ 4.00 □ 1.72 □ 1.72 □ 2.22	□ 5.25 □ 1.84 □ 1.84 □ 2.34									
			1"	A B0 B1 B2	o 4.25 o 1.12 o 1.62 o 1.98	□ 4.00 □ 1.72 □ 1.72 □ 2.22	□ 5.25 □ 1.84 □ 1.84 □ 2.34								
	150#	1-1/2"	A B0 B1 B2	o 5.00 o 1.17 o 1.67 o 2.02	O 5.00 O 1.72 O 1.72 O 2.22	□ 5.25 □ 1.78 □ 2.12 □ 2.12									
		2"	A B0 B1 B2	o 6.00 o 1.34 o 1.84 o 2.34	0 6.00 0 1.34 0 1.84 0 2.34	□ 6.00 □ 2.12 □ 2.12 □ 2.12									
		3"	A B0 B1 B2	<ul><li>7.50</li><li>1.53</li><li>2.03</li><li>2.53</li></ul>	<ul><li>7.50</li><li>1.53</li><li>2.03</li><li>2.53</li></ul>	o 7.50 o 1.63 o 2.03 o 2.43									
		1"	A B0 B1 B2	o 4.88 o 1.27 o 1.77 o 2.27	□ 4.00 □ 1.72 □ 1.72 □ 2.22	□ 5.25 □ 1.88 □ 2.12 □ 2.12									
Flush Flanged Seal With Lower	300#	300#	300#	300#	300#	300#	300#	300#	300#	300#	1-1/2"	A B0 B1 B2	o 6.12 o 1.40 o 1.90 o 2.40	0 6.12 0 1.40 0 1.96 0 2.46	□ 5.25 □ 2.12 □ 2.12 □ 2.12
Lower									2*	A B0 B1 B2	0 6.50 0 1.47 0 1.97 0 2.47	0 6.50 0 1.47 0 1.97 0 2.47	0 6.50 0 1.67 0 2.17 0 2.47		
		1"	A B0 B1 B2	o 4.88 o 1.84 o 1.84 o 2.34	□ 4.50 □ 2.15 □ 2.15 □ 2.40	o 5.25 o 2.26 o 2.26 o 2.50									
		1-1/2"	A B0 B1 B2	0 6.12 0 1.78 0 2.03 0 2.53	0 6.12 0 1.53 0 2.09 0 2.49	o 5.25 o 2.39 o 2.39 o 2.50									
	600#	2"	A B0 B1 B2	0 6.50 0 1.65 0 2.15 0 2.65	O 6.50 O 1.65 O 2.15 O 2.65	0 6.50 0 1.85 0 2.25 0 2.63									
		3"	A B0 B1 B2	0 8.25 0 2.28 0 2.40 0 2.80	0 8.25 0 2.28 0 2.40 0 2.80	0 8.25 0 2.28 0 2.40 0 2.80									

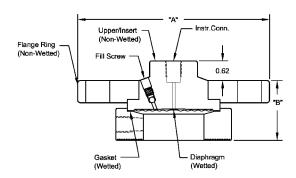


Figure 22 Flush Flanged Seal with Lower

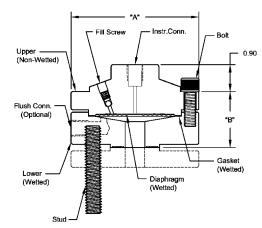


Figure 23 Flush Flanged Seal with Lower

Note: 0.90 Dimension is 0.70 for 4.1 Dia. Diaphragm

B0 = Without Flush B1 = B Dimension With 1/4 NPT Flush B2 = B Dimension With 1/2 NPT Flush

Туре	Size	Dim.	2.8" Diaph. Dia. (in.)	3.5" Diaph. Dia. (in.)
	3" 150	A B C	7.50 0.94 2.80	- - -
	3" 300	A B C	8.25 1.12 2.80	
Flanged Seal With	DIN DN80- PN40	A B C	7.87 0.94 2.80	-
Extended Diaphragam	4" 150	A B C	- - -	9.00 0.94 3.70
	4" 300	A B C	- - -	10.00 1.25 3.70
	DIN DN100- PN40	A B C		9.25 0.94 3.70

<sup>\*</sup> Designed to mate with Sch 40 pipe

Туре	Size	Dimension	3.5" Diaph. Dia. (in.)
Pancake	150/300/600	A	5.00
Seal		B	1.08

Туре	Size	Dimension	3.5" Diaph. Dia. (in.)
Chemical Tee "Taylor Wedge" Seal	750 psi	A B	5.00 0.50

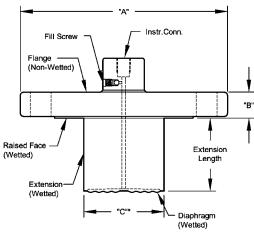


Figure 24 Flange Extended Seal

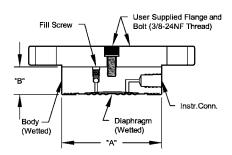


Figure 25 Pancake Seal

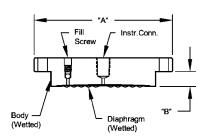


Figure 26 Chemical Tee "Taylor Wedge"

Туре	Size	Dim.	2.4" Diaph. Dia. (in.)	2.9" Diaph. Dia. (in.)	4.1" Diaph. Dia. (in.)
Seal With Threaded Process Connection	1/4" or 1/2"	A B0 B1 B2	3.50 1.66 1.66 2.16	4.00 1.66 1.66 2.16	5.25 1.79 1.79 2.14
	3/4" or 1"	A B0 B1 B2	3.50 1.66 1.66 2.16	4.00 1.66 1.66 2.16	5.25 1.79 1.79 2.14

B0 = B dimension for No Flush B1 = B dimension for 1/4 NPT B2 = B dimension for 1/2 NPT

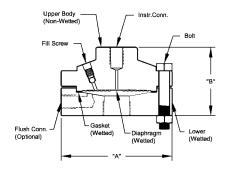


Figure 27 Threaded Process Connection

-							
ſ	Туре	Size		1.9"	2.4"	2.9"	4.1"
1			Dim.	Diaph.	Diaph.	Diaph.	Diaph.
l				Dia. (in.)	Dia. (in.)	Dia. (in.)	Dia. (in.)
ſ	Sanitary Seal	2"	Α	2.50	-	-	-
1			В	1.42	-	-	-
1		2-1/2"	Α	-	3.00	-	-
1			В	-	1.28	-	-
1		3"	Α	-	-	3.57	-
1			В	-	-	1.38	-
1		4"	Α	-	-	-	4.68
L			В	-	-	-	1.60

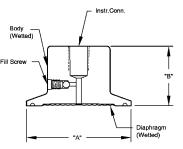


Figure 28 Sanitary Seal

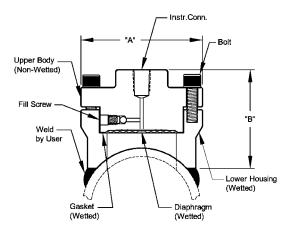


Figure 29 3" Saddle Seal

Туре	Size	Dimension	2.4" Diaph. Dia.
Saddle Seal	3"	Α	3.50
		В	2.90
	4" or	Α	3.50
	larger	В	3.04

Note: Specify 6 or 8 Bolt Pattern

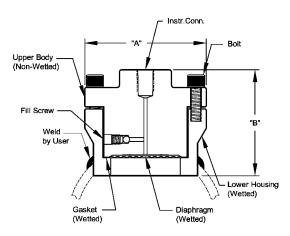


Figure 30 4" or larger Saddle Seal

SIZE	RATING	DIM.	1/4 NPT	1/2 NPT
3"		Α	5.00	5.00
	150/600#	В	1.00	1.50
		С	3.00	3.00

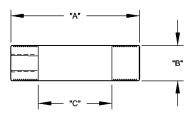


Figure 31 Calibration Ring

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